SEALING SOLUTIONS FOR PREFILLED SYRINGE
Datwyler has the widest product portfolio and the most experience and knowledge in the industry for prefilled syringe applications:

- Primary packaging for traditional pharmaceutical and biotech markets
- Compatible with a large variety of parenteral containers available in the market

Therefore, Datwyler is able to provide a complete solution that ensures drug and packaging stability and compatibility and results in container closure integrity.

**DATWYLER’S COMMITMENT TO QUALITY**

The company’s production standards are among the most advanced in the industry, assuring commitment to the highest level of quality.

All Datwyler products are manufactured in the most advanced manufacturing environment, including ISO standard cleanrooms incorporating state-of-the-art automated production cells, camera inspection capabilities, and a unique washing process.

Datwyler’s worldwide operations stretch across three continents and include a total of seven production sites. Datwyler can provide its customers with flexible supply chains to improve time-to-market and risk mitigation plans to ensure business continuity.
Datwyler offers best-in-class packaging solutions for a variety of syringe types and drug classes, including anticoagulant, vaccine, ophthalmic, and biotech solutions. The goal is to provide customers with a robust delivery system compatible with all types of prefilled syringes and secondary delivery devices and to provide a state-of-the-art manufacturing experience.

Datwyler’s capabilities include the production of plungers for standard 0.5 ml to 10 ml prefilled syringes and the design and production of customized plungers with sizes from 0.5 ml to up to 50 ml. The range of plungers is also compatible with a number of secondary delivery devices on the market, including auto-injectors. All products meet the requirements specified in the ISO standard 11040-5.

Datwyler’s multiple years of experience as a manufacturer and sealing solutions supplier has enabled them to implement advanced manufacturing processes to help the company to meet its customers’ product requirements. With First Line, the company’s highest-quality manufacturing standard, Datwyler can also support customers with individualized packaging solutions or small batch packaging to meet their needs for drug development and clinical trials.

### PLUNGERS FOR PREFILLED SYRINGES

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Coating</th>
<th>Design</th>
<th>Compound</th>
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<tbody>
<tr>
<td>0.5 ml</td>
<td>FM257</td>
<td>V9315</td>
<td></td>
</tr>
<tr>
<td>0.5 ml</td>
<td>FM457</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 ml long</td>
<td>FM257</td>
<td>V9503</td>
<td></td>
</tr>
<tr>
<td>1 ml long</td>
<td>FM457</td>
<td>V9283</td>
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<table>
<thead>
<tr>
<th>Dimension</th>
<th>Coating</th>
<th>Design</th>
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<tbody>
<tr>
<td>1–3 ml</td>
<td>FM257</td>
<td>V9319</td>
<td></td>
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<tr>
<td>1–3 ml</td>
<td>FM457</td>
<td>V9416</td>
<td></td>
</tr>
<tr>
<td>5 ml</td>
<td>FM257</td>
<td>V9319</td>
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<tr>
<td>10 ml</td>
<td>FM257</td>
<td>V9344</td>
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</tbody>
</table>
OFFERS A ROBUST PACKAGING SOLUTION

Datwyler’s range of plungers offers a robust packaging solution for the prefilled syringe market. Using only the highest-quality materials and coating technologies, Datwyler’s line of plungers is proven to be safe and effective during use. As experts in material science, Datwyler has developed the most innovative, clean elastomeric compounds used in plunger manufacturing. Developing proprietary compounds, such as FM257 and FM457, has allowed Datwyler to grow its product portfolio to meet a wide range of customer needs.

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Datwyler’s quality promise to meet its customers’ drug product needs is based on:

- A zero-defect philosophy
- A state-of-the-art manufacturing experience
- Best-in-class manufacturing standards:
  Advanced or First Line

With its Omni Flex coating technology, Datwyler contributes to a reduction in overall particles. The proprietary coating provides a protective barrier to external contaminants, prohibiting leachables from entering the product and ensuring a contact-safe surface that is compatible with the drug.

Compatible with all types of prefilled syringes, Datwyler’s vast selection of plungers guarantees its customers the ideal type for their drug product needs. Datwyler’s team of experts provides the support needed to ensure the appropriate product has been selected, issuing a variety of internal tests to confirm drug product compatibility and stability.

ADVANCED AND FIRST LINE PRODUCTION

Datwyler’s Advanced manufacturing standard incorporates best-in-class production technologies matching the quality and regulatory expectations of the pharma markets. The innovative standard, First Line, is specially designed to manufacture pharmaceutical rubber components for high-end pharma and biotech markets in a fully integrated cleanroom environment conforming to the highest industry standards. The process flow, gowning protocols, personnel and material flow, as well as state-of-the-art automation processes, all result in the lowest endotoxin, bioburden, particulate, and defect levels available in the industry.

Datwyler has the research and development capabilities to partner with even the most specialized drug developers. As experts in material science, the company provides the support needed to ensure the appropriate product has been selected, issuing a variety of internal tests to confirm drug product and primary packaging stability.
DATWYLER'S NEEDLE SHIELDS AND TIP CAPS FOR PREFILLED SYRINGES

Using elastomeric compounds specifically designed for prefilled syringe solutions, Datwyler's syringe closures provide a sterile barrier for its customers' drug product while also protecting the needle from external forces. The line of needle shields and tip caps is designed to provide a safe and effective experience during manufacturing and handling of prefilled syringes.

PROVIDING A SAFE AND EFFECTIVE SEALING SOLUTION

Datwyler’s range of needle shields and tip caps provides barrier properties to ensure maximum container closure integrity. Both the soft and rigid needle shields protect pre-attached needles from damage during manufacturing, filling, and distribution. Additionally, the rigid needle shields help reduce needle stick injuries during handling in the field. All products are compatible with all types of prefilled syringes.

SOFT NEEDLE SHIELD

| Dimension | ½” |
| Coating   | –  |
| Design    | V6544 |

RIGID NEEDLE SHIELD

| Dimension | ½” |
| Coating   | –  |
| Design    | V9812 |

TIP CAPS

| Coating | – |
| Design  | V9406 |

| Coating | – |
| Design  | V9257 |

Datwyler’s rigid needle shield is a high-quality protective solution to ensure needle preservation and an easier and intuitive removal, reducing the risk of damaging the needle point.

Datwyler’s FM30 RIGID NEEDLE SHIELD

Datwyler’s premium needle shield compound, FM30, is the preferred solution for its prefilled syringe customers. Datwyler’s FM30 rigid needle shields, available in ½ inch, provide the necessary protection to both the needle during manufacturing and the end-user during handling. Compatible with EO sterilization, Datwyler’s rigid needle shield is a best-in-class offering for prefilled syringes.
OPTIONS AND AVAILABILITIES

Due to the high production flexibility in its facilities, Datwyler is able to offer its components and applications in various options and availabilities:

- All plungers can be manufactured in line with Advanced or First Line production standard and are available in ready-for-sterilization (RFS) and ready-to-use (RTU) packaging, both in standard bags and Rapid Transfer Port bags
- All needle shields and tip caps are available in ready-for-sterilization (RFS) packaging
- The range of plungers is compatible with steam sterilization and gamma irradiation
- All needle shields and tip caps are compatible with ethylene oxide (EtO) sterilization

For more information, see the brochure Packaging and Sterilization.

THE MOST INNOVATIVE SEALING SOLUTIONS ON THE MARKET

Datwyler’s plungers, needle shields, and tip caps are used in prefilled syringe applications for the most common therapeutical purposes, including anticoagulants, vaccines, and biotech therapies. The applications represent highly effective solutions for these purposes and also offer market opportunities for new therapies.

Datwyler has the research and development capabilities to partner with even the most specialized drug developers and cultivate new and improved ways of integrating its products with emerging drug technologies. The company strives to offer the most innovative sealing solutions on the market.

Datwyler’s soft and rigid needle shields protect pre-attached needles from damage during manufacturing, filling, and handling of the prefilled syringes.
Datwyler Sealing Solutions is a leading industrial supplier and a key player in the global healthcare industry with a strong sense of future trends and the ability to set new standards. Datwyler offers state-of-the-art solutions for parenteral packaging with more than 100 years of multi-industry experience.

Partnering with the world’s top pharmaceutical and medical companies, Datwyler stands by its mission to improve patients’ lives by constantly striving for zero defects in all its products. The company’s state-of-the-art cleanroom manufacturing technologies exceed the most stringent industry requirements.

As a solution partner, Datwyler assists its customers in mastering the challenges of global healthcare and helps them act on opportunities of new and personal therapies.

Find out more about Datwyler’s pharmaceutical and biotech solutions in other brochures:

Full Visual Product Portfolio
For Vials
For Cartridges
First Line
Omni Flex
Dura Coat
Packaging & Sterilization
Services
Starter Pack

www.sealing.datwyler.com

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